



Run the World on Renewables

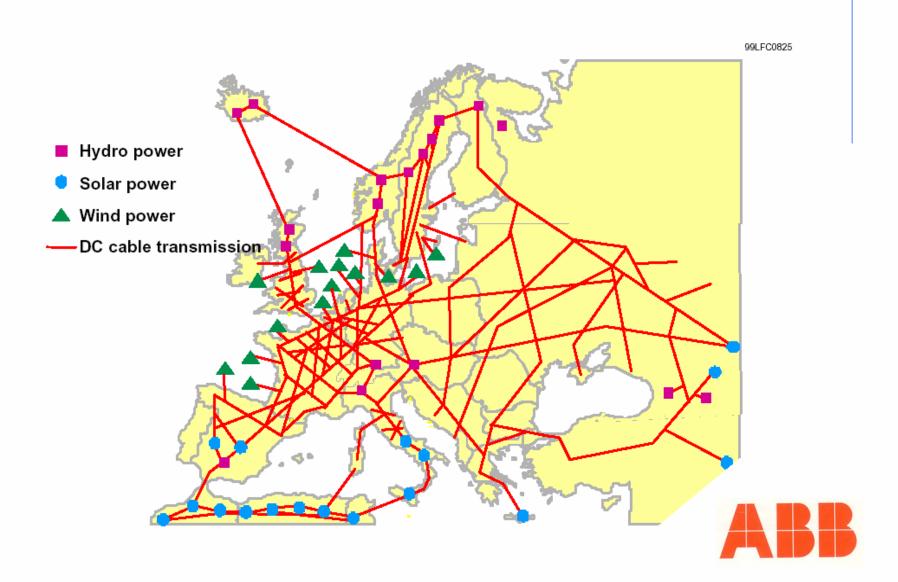
- EREC: 20% by 2025
- 25 x '25
- Only 200 years of coal; less O+G
- Emergencies ?
 - Climate change
 - Energy cost
 - Energy security

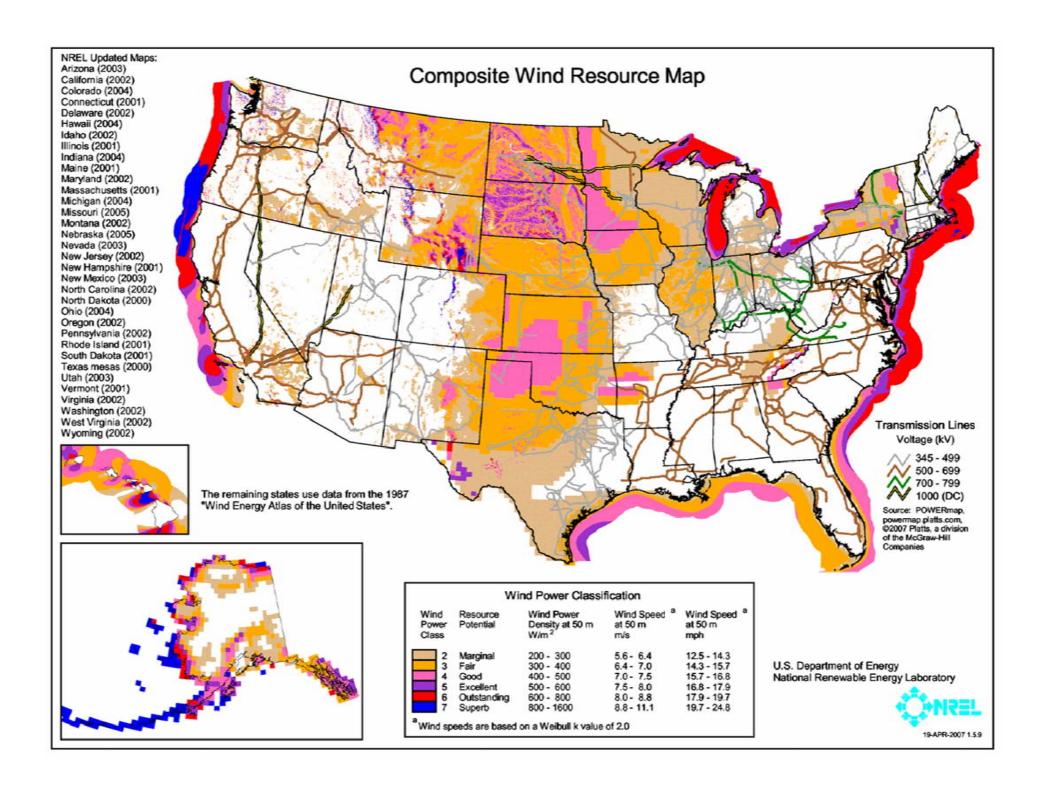
Run the World on Renewables

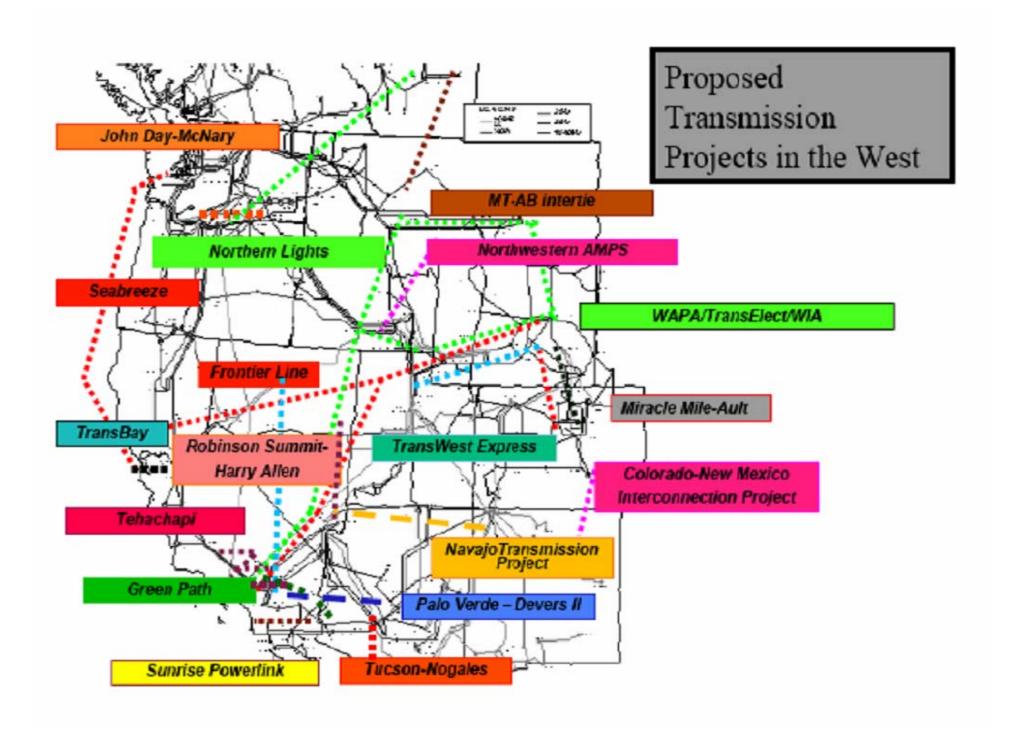
- Richest renewables stranded
 - High intensity
 - Large geographic extent dispersed
 - Far from markets
 - No transmission
- Time-varying output except
 - Except geothermal, currents
 - Seconds to seasons
- ABB, ISET "huge catchment area"

Vision: Remote renewable energy sources

connected to loads by DC grid







Run the World on Renewables

- Distributed + centralized
- Transmission + storage
- Need "Firm" unless MO and lifestyle changes
- Firm: deliver contracted energy every hour of every year

Run the World on Renewables

- Can't do it with electricity alone
 - -NIMBY delays, costs
 - -Vulnerable: acts of God or man
 - –High capital costs:
 - Gathering
 - Access -- substations
 - -Low CF
 - -O&M cost, losses
 - –No affordable annual-scale storage
- Bigger markets than grid?
 - Transportation fuel
 - DG fuel, CHP

California Hydrogen Highways ENERGY Hydrogen Fuel Stations (count)* Existing Station (12) Planned Station (13) "2010 Vision" Station (184)** Transportation and Population Major California or Interstate Highway Other Route County Line Urban Area * The primary sources of existing and planned hydragen station locations are the South Coast Air Quality Management District (SCAQMD) and Fuel Cells 2000. ** '2010 Vision' stations are located approximately every 20 miles along major freeway corridors throughout California. Los Angeles Area NOTE: This is a droft map and is intended for illustrative purposes only. Existing and planned dollars date may not be complete.

250 hydrogen "gas stations"

Of 10,000 CA total

Whence the hydrogen?

CA Annual Hydrogen Fuel Demand

- 20% of 45M vehicles H2 fueled by 2030
- 9M vehicles @ 78 mpg = 78 miles / kg H2
- 12,000 miles / year → 150 kg H2 / year
- 1,350 M kg H2 / year = 1.35 M tons H2 fuel
- @ 50 kWh / kg at windplant gate:
 - $-90 \times 10^9 \text{ kWh / year} = 67,500 \text{ GWh / year}$
 - @ 40% CF → 19 GW nameplate wind
 - 3 GH2 pipelines, 36", 500 miles long
 - @ 4 caverns / GW = 80 storage caverns: firm
- OR: 6 electric lines, biggest: not firm
- How fuel the other 80%?





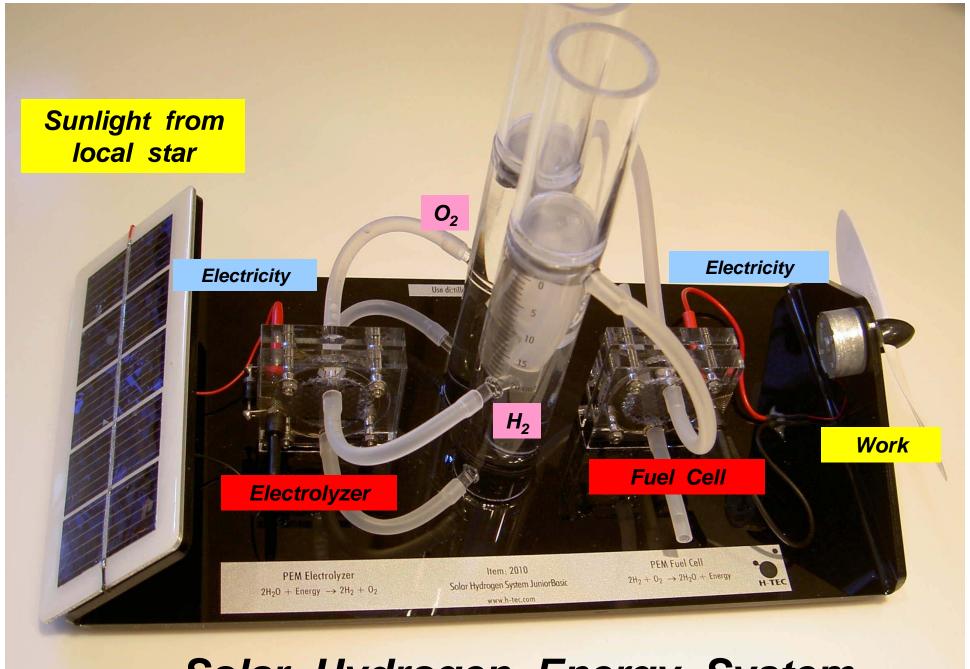
Renewables Focus

- Centralized production
 - Electricity
 - Direct hydrogen (bio, photochem)
- GW (Gigawatt = 1,000 MW) scale
 - Economy of scale
 - Run the world
- Gaseous hydrogen (GH2)
- Anhydrous ammonia (NH₃)
 - ✓ Better than hydrogen?
 - ✓ Need hydrogen

Hypothesis:

Hydrogen's greatest value to humanity:

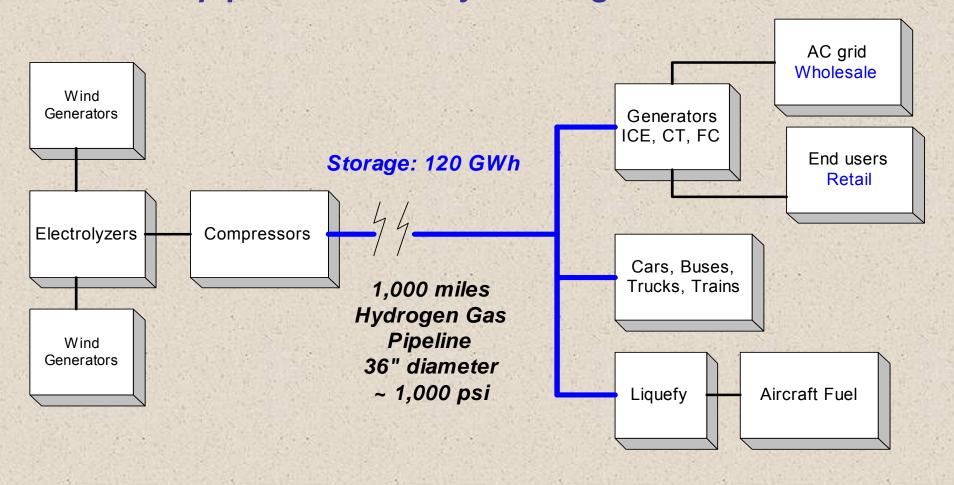
- Not fuel for fuel cell cars
- Means to gather, transmit, firm, deliver, use
- Diverse, large-scale, stranded renewables



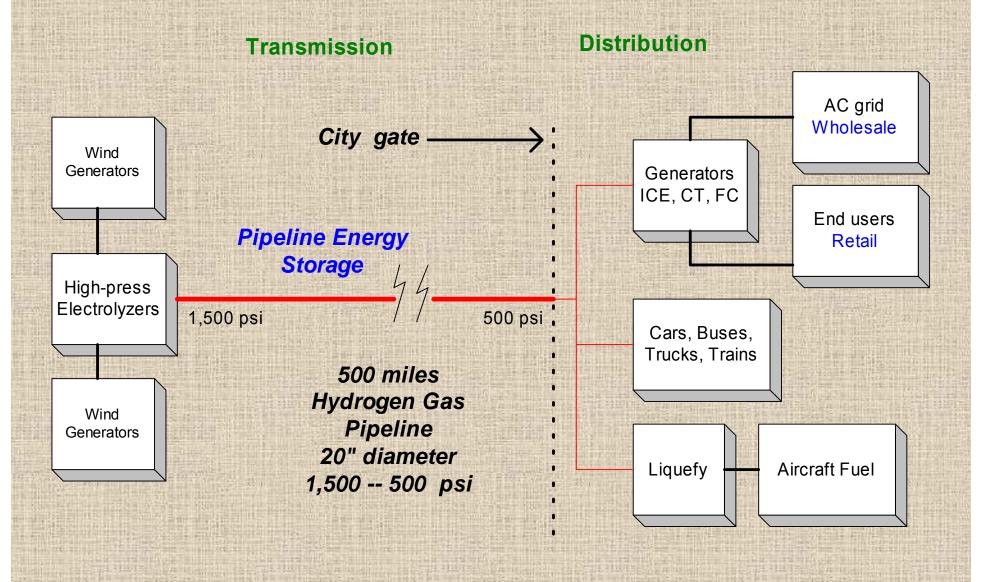
Solar Hydrogen Energy System

Hydrogen Transmission Scenario

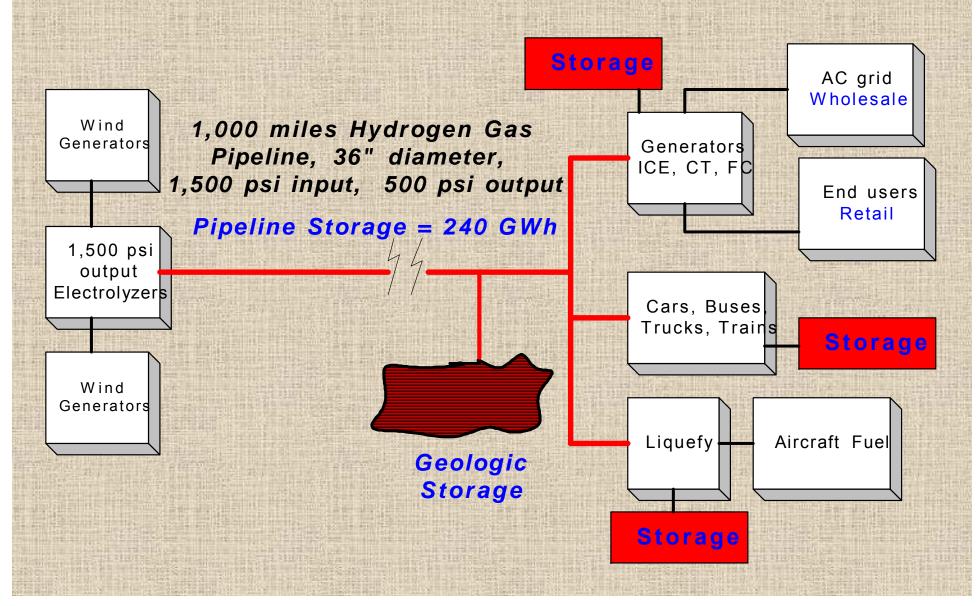
- Low-pressure electrolyzers
- "Pack" pipeline: ~ 1-2 days' storage = 120 GWh

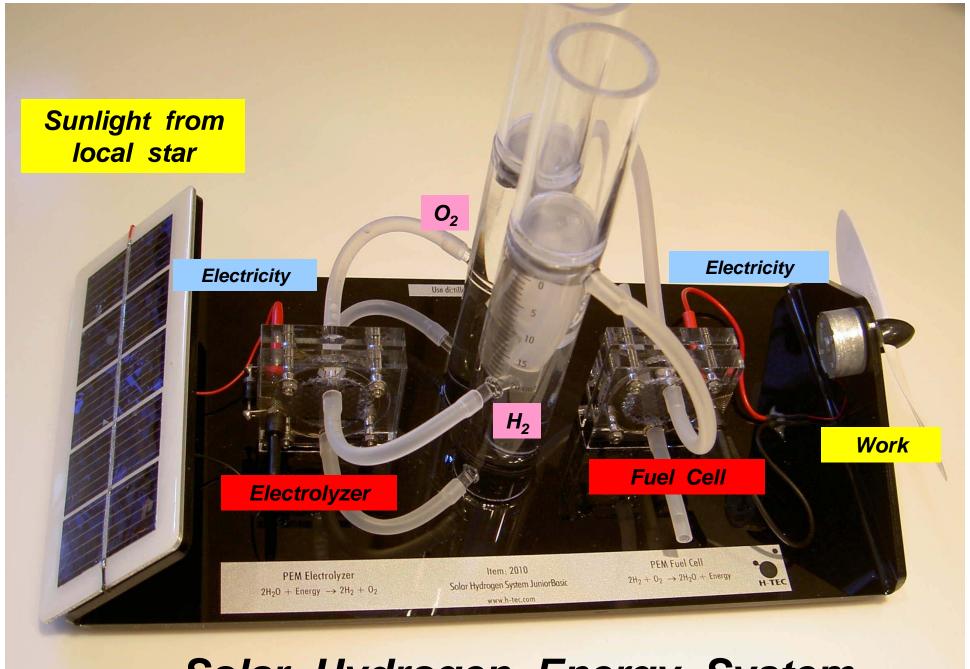


Compressorless system: No firming storage



Compressorless Renewables - Hydrogen System with Annual Firming storage





Solar Hydrogen Energy System

Storage: Hour - Week Scale

- Distributed
 - Buildings to blocks
 - Thermal: space heat + cool, DHW
 - Chemical Hydrogen, ammonia
 - Reversible fuel cells Hydrogen, ammonia
 - Battery, flywheel, VRB-ESS *
 - Vehicles
 - BEV (battery electric)
 - Hydrogen-fueled FCEV, HICE
- Centralized
 - VRB-ESS *
 - Compressed Air (CAES)
 - Concentrated Solar Power CSP thermal
 - * Vanadium Redox Battery Energy Storage System

Storage: Annual-scale "Firm"

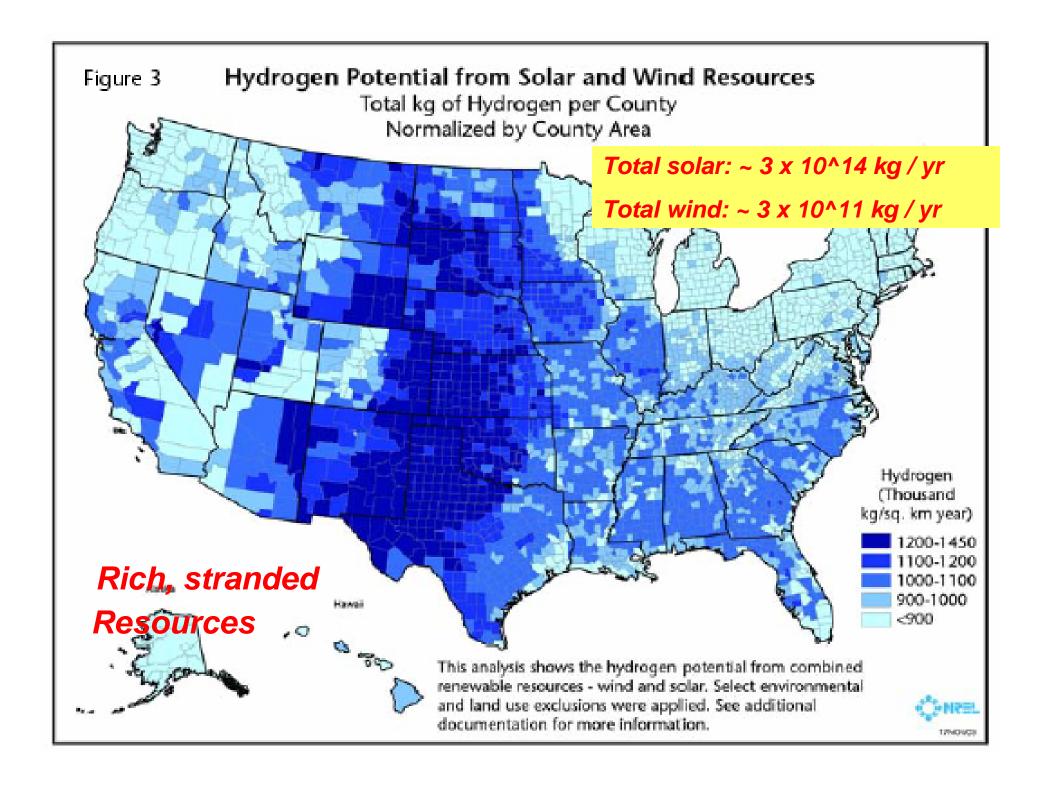
- · Every hour of every year: contracted amount
- Adds great value: strategic, market price
 - "Run world on renewables"
 - Without MO, lifestyle changes
 - Manufacture when sun shines
 - Vacation on winter wind
- Except:
 - Geothermal
 - Biomass stockpiled
 - OTEC
 - Ocean current
- Requires large storage
 - GW scale
 - Hydrogen: pipelines + caverns
 - Ammonia: pipelines + tanks



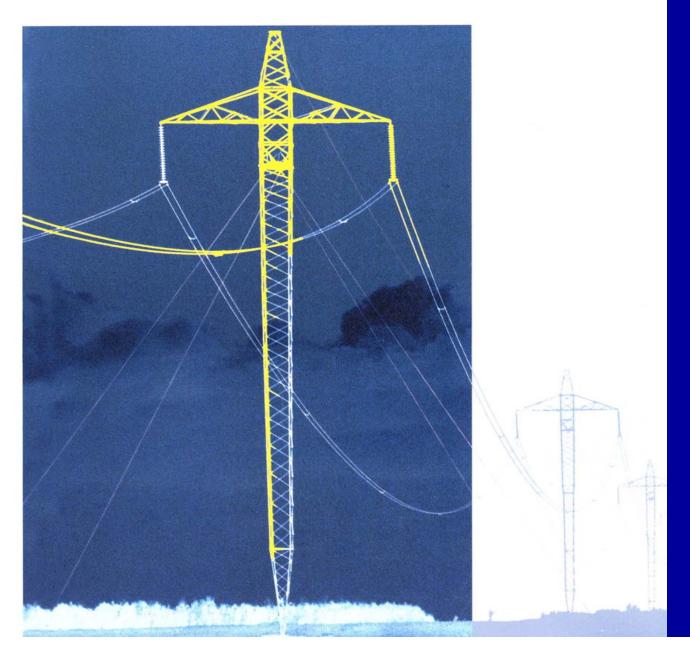
Exporting From 12 Windiest Great Plains States

Number of GH2 pipelines or HVDC electric lines necessary to export total wind resource Wind energy source: PNL-7789, 1991 * at 500 miles average length

State	AEP, TWh	Wind Gen MW (nameplate) (40% CF)	6 GW 36" GH2 export pipelines	\$ Billion Total Capital Cost *	3 GW export HVDC lines	\$ Billion Total Capital Cost *
North Dakota	1,210	345,320	50	50	100	60
Texas	1,190	339,612	48	48	100	60
Kansas	1,070	305,365	43	43	100	60
South Dakota	1,030	293,950	41	41	100	60
Montana	1,020	291,096	41	41	90	54
Nebraska	868	247,717	35	35	80	48
Wyoming	747	213,185	30	30	70	42
Oklahoma	725	206,906	29	29	60	36
Minnesota	657	187,500	26	26	60	36
lowa	551	157,249	22	22	50	30
Colorado	481	137,272	19	19	40	24
New Mexico	435	124,144	17	17	40	24
TOTALS	9,984	2,849,316	401	\$ 401	890	\$ 534



High Voltage Direct Current Transmission



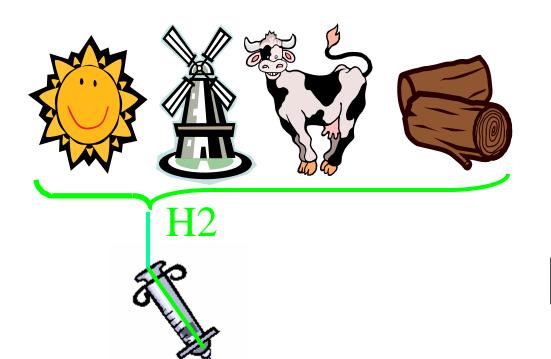
North Dakota wind needs 115 new lines at 3,000 MW each

Twelve Plains
states
wind needs
890 new lines
at 3,000 MW
each

SIEMENS HVDC line +/- 500 kv

The NATURALHY approach











NATURALHY:

- Breaks "chicken-egg" dilemma
- Bridge to sustainable future

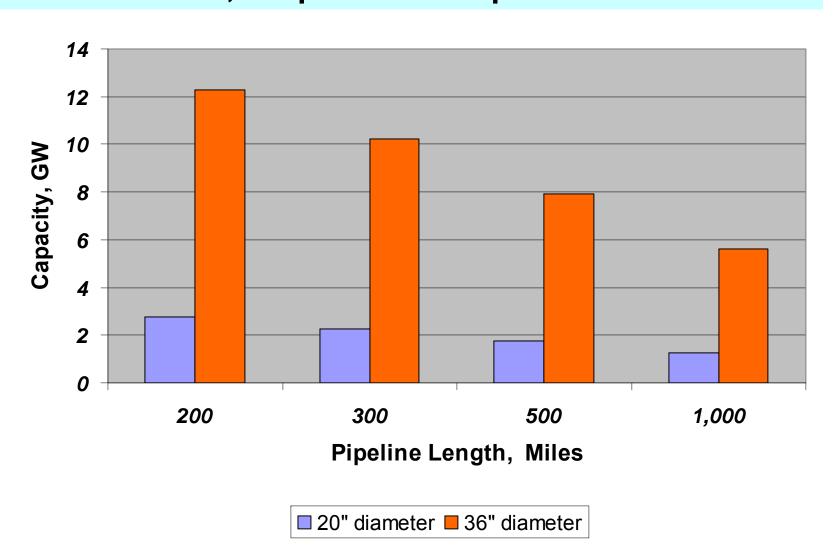




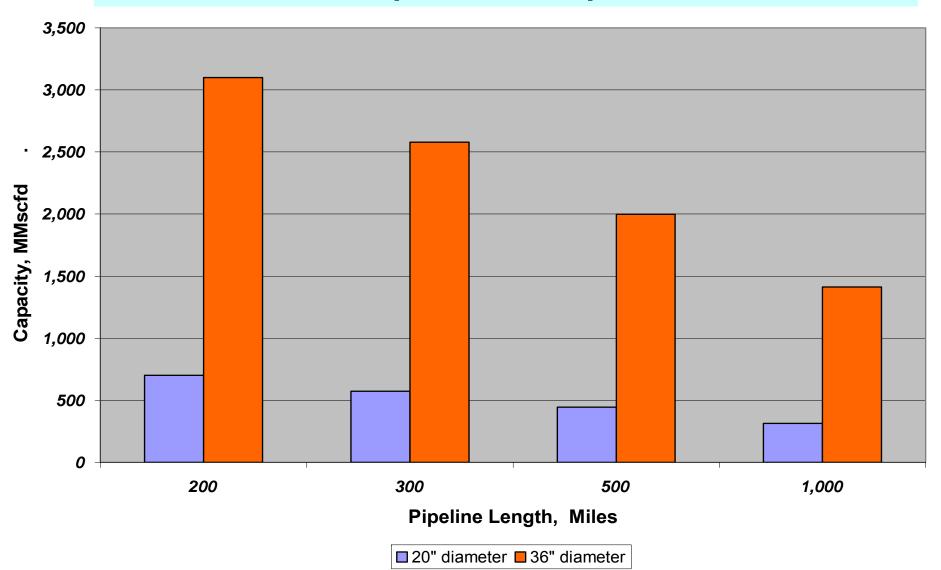


N.G.

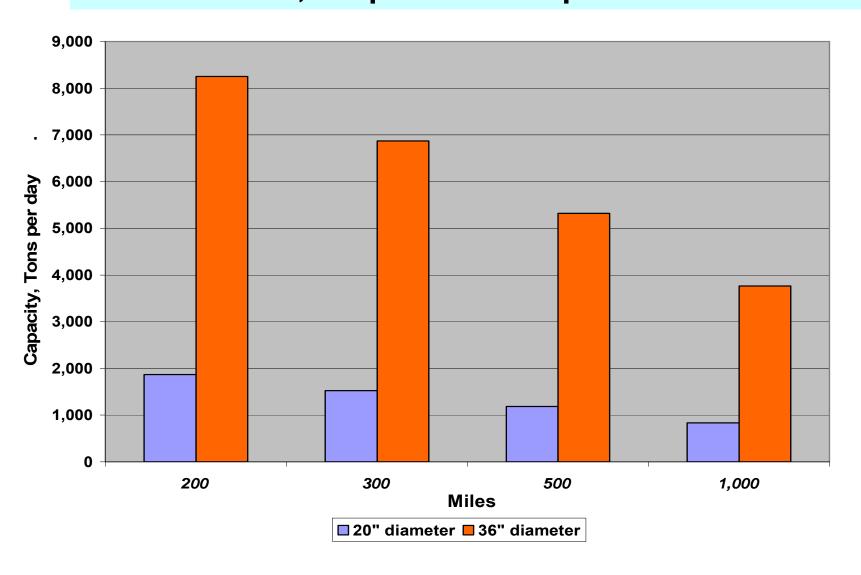
Compressorless 20", 36" GH2 Pipeline Capacity 1,500 psi IN / 500 psi OUT



Compressorless 20", 36" GH2 Pipeline Capacity 1,500 psi IN / 450 psi OUT



Compressorless 20", 36" GH2 Pipeline Capacity 1,500 psi IN / 450 psi OUT



Wind seasonality, Great Plains

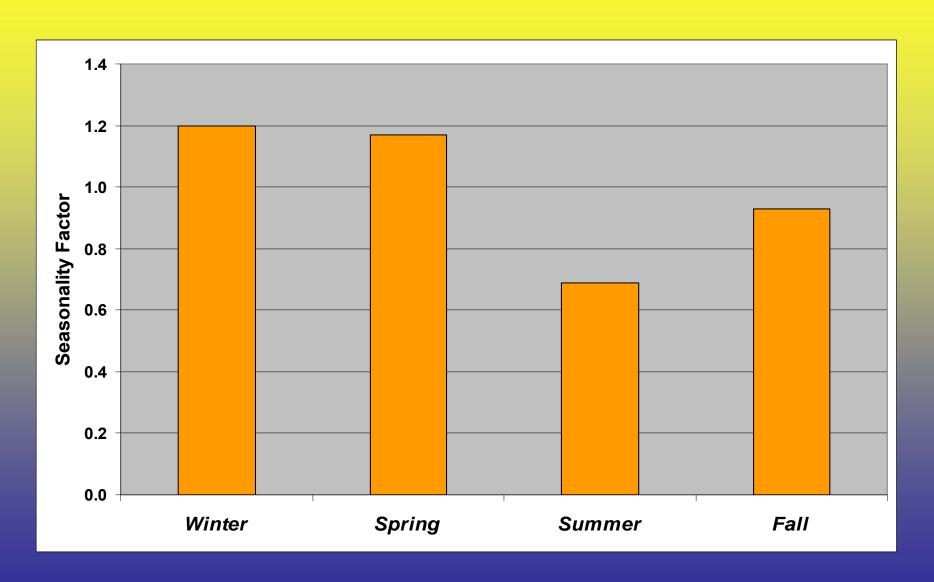
- Winter = 1.20
- Spring = 1.17
- Summer = 0.69
- Autumn = 0.93

Source: D. Elliott, et al, NREL



Wind Seasonality, Northern Great Plains

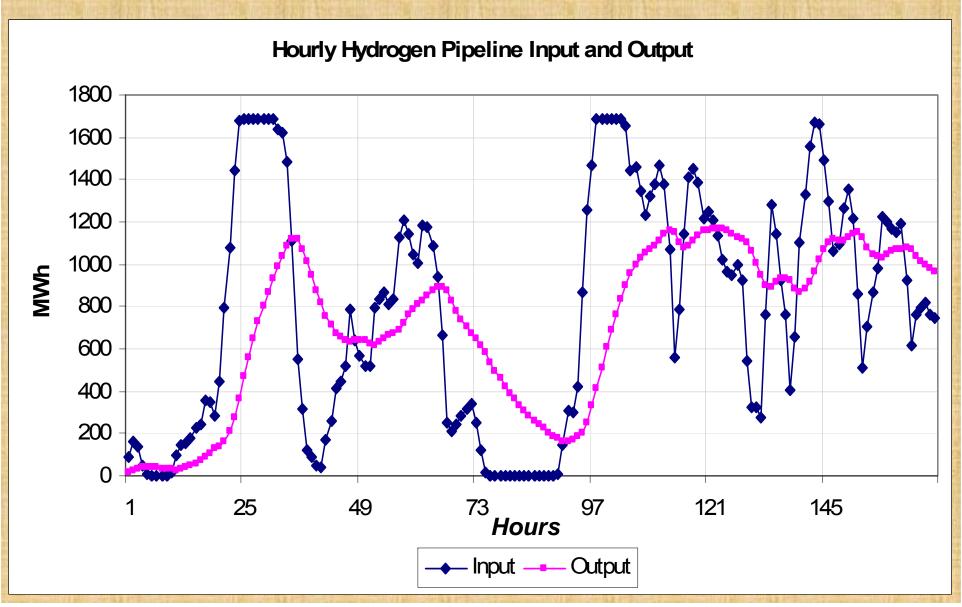
Normalized to 1.0 per season



Annual – scale "Firming" Great Plains Wind

- Potential, 12 states, ~50% land area:
 - 10,000 TWh = 100 quads = entire USA energy
 - 2,800,000 MW nameplate
- Seasonality:
 - Summer minimum
 - Spring Summer maximum storage
 - "Firming" energy storage, per 1,000 MW wind:
 - as electricity = 300 GWh
 - as GH2 = 15,000 Mt @ 2,500 tons / cavern = 6 caverns
 - "Firming" energy storage, all great Plains wind:
 - as GH2 = 17,000 caverns @ \$15M each = \$264 billion

Great Plains Windplant, Pipeline Hourly Output for Typical Week

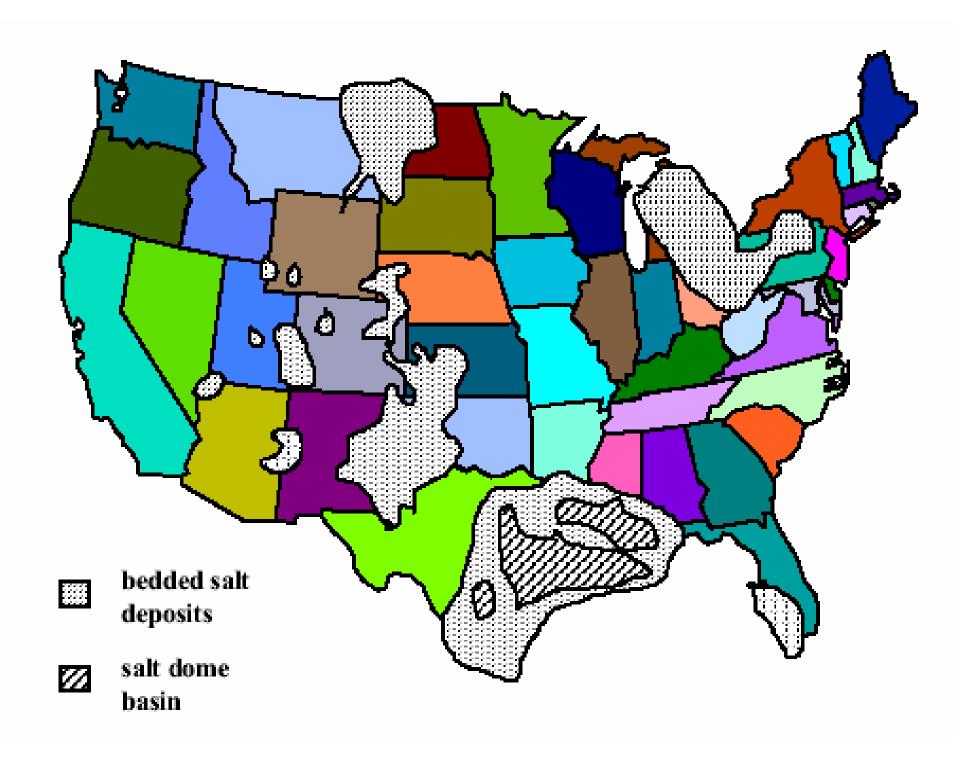




Wellhead, new Gaseous Hydrogen Storage Cavern

- PRAXAIR
- Commissioned 2007
- In domal salt, in Texas





Solution-mined Salt Caverns assume

- "Clemens Terminal"
 - $-6.4 \text{ M ft}^3 = 580,000 \text{ m}^3 \text{ gross}$
 - 2,200 psi MAOP → 1,000 psi min
 - 2,300 ft to cavern top
- Arrays of 10 100 caverns
- Same pressure: manifold
- Low input / output flowrate
- Minimum BOS
- Favorable conditions:
 - geography
 - geology
 - water supply
 - brine disposal

Optimistic: Total Installed Capital Cost 1,000 mile Pipeline "Firming" GH2 cavern storage

Windplant nameplate 2,000 MW

Wind generators	\$ 2,000	million
Electrolyzers	1,000	
Pipeline, 20"	1,100	
# storage caverns	[8]	
Caverns @ \$10M ea	80	
Cushion gas @ \$5M ea	40	
TOTAL	\$ 4.220	

Cavern storage: ~ 3 % of total capital cost

Pessimistic: Total Installed Capital Cost 1,000 mile Pipeline "Firming" GH2 cavern storage

Windplant nameplate

2,000 MW

Wind generators	\$ 2,000 million
Electrolyzers	1,000
Pipeline, 20"	1,100
# storage caverns	[8]
Caverns @ \$50M ea	400
Cushion gas @ \$5M ea	<u>60</u>
TOTAL	\$ 4.560

Cavern storage: ~ 10 % of total capital cost

Optimistic: "Firming" Storage Capital Cost for ALL Great Plains Wind

Adds VALUE: strategic, market

Salt caverns: ~ 17,000

Excavate: \$10 M each \$170 B

Cushion gas: \$5 M each \$85 B

Total **\$ 255 B**

• Ammonia (NH₃) tanks: ~ 5,000

Capital \$25 M each \$125 B

Pessimistic: "Firming" Storage Capital Cost for ALL Great Plains Wind

Adds VALUE: strategic, market

Salt caverns: ~ 17,000

Excavate: \$50 M each \$850 B

Cushion gas: \$5 M each \$85 B

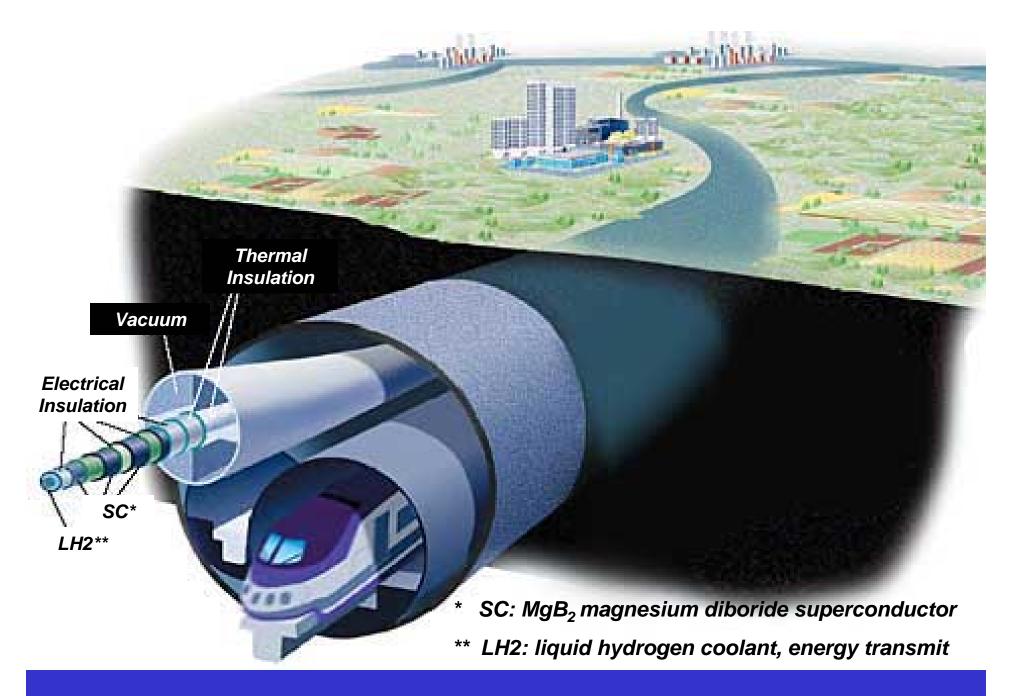
Total \$ 935 B

• NH3 tanks: ~ 5,000

Capital \$25 M each \$125 B

Other

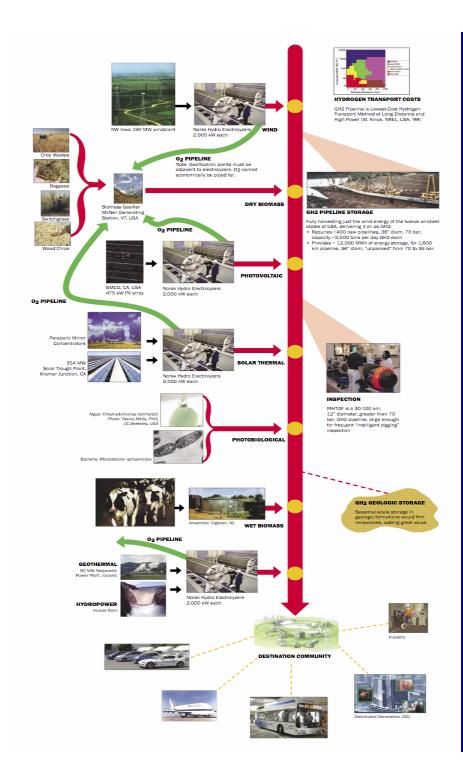
- EPRI "Energy Pipeline"
- Aluminum gallium
- Fischer Tropsch Liquids (FTL's)
- Hythane ™
- Nuclear nexus



Continental Supergrid – EPRI concept "Energy Pipeline"

Hypothesis:

- Hydrogen's greatest value to humanity:
 - Not fuel for fuel cell cars
 - Means to gather, transmit, firm, deliver, use
 - Diverse, large-scale, stranded renewables
- Test: build pilot plants
 - Induce upstream R+D
 - Discover tech + econ feasibility
 - Assure public, business
 - Ready solutions: emergencies



International Renewable Hydrogen Transmission Demonstration Facility (IRHTDF) Pilot plant

Global opportunity: IPHE project



Commercializing Renewable Energy in the Heartland: Resource Opportunity and Transmission Constraints

in

GW-scale Transmission and Annual-scale Firming Storage Alternatives for Diverse, Stranded, Renewables: Electricity, Hydrogen, Ammonia, and Others

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Summary

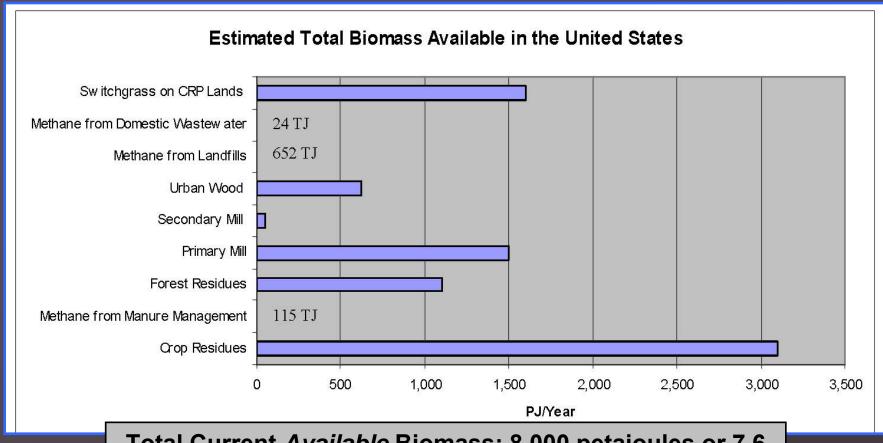
- Biomass Strong potential for hydrogen supply through biofuels and direct hydrogen production.
- Wind power strong resource, but intermittency and transmission constraints may limit growth for grid use.

Biomass Potential

- Biomass currently supplies about 3 quads of energy nationwide.
- Supplies over 3% of total energy consumption in US.
- Vision (2002 Biomass R&D TAC) by 2030:
 - Biopower will supply 4.8 quads.
 - Biofuels will supply 7 quads.
- Major resource potential in ag residues and perennial crops.



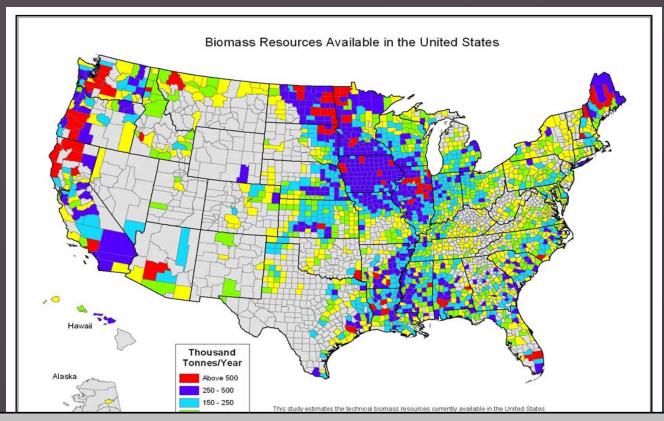
National Biomass Resource Availability



Total Current *Available* Biomass: 8,000 petajoules or 7.6 Quads



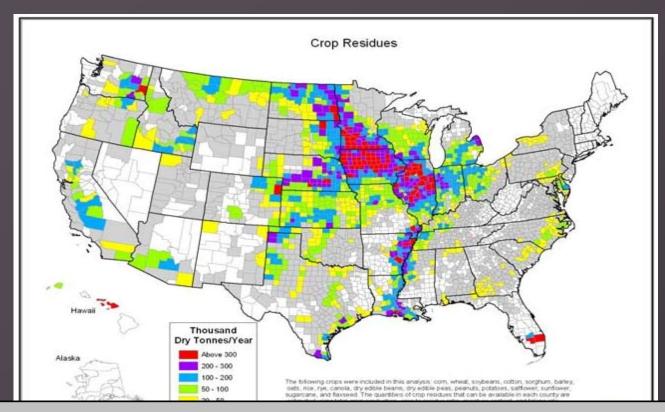
National Biomass Resource Availability



Biomass Resources Concentrated in Midwest, South, West Coast



•Crop Residues – Current



Total Current *Available* Crop Residues: 1.65 Quads (113 million dry tons)

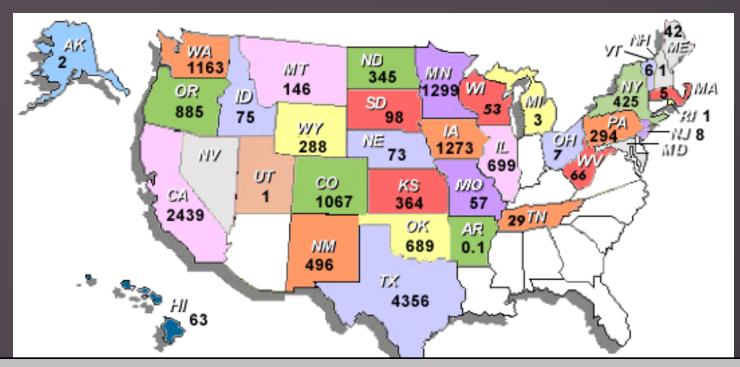


Perennial Crops and Ag Residue Potential

- 256 million tons corn stover (3.5 quads)
- 366 million tons perennial crops (6-8 quads) (from 2005 DOE/USDA Billion Ton Vision)
- Challenges: Fuel production, feedstock development and handling, other infrastructure issues.
- Biopower may be a near-term option to maximize energy crop development.



Installed Wind Power



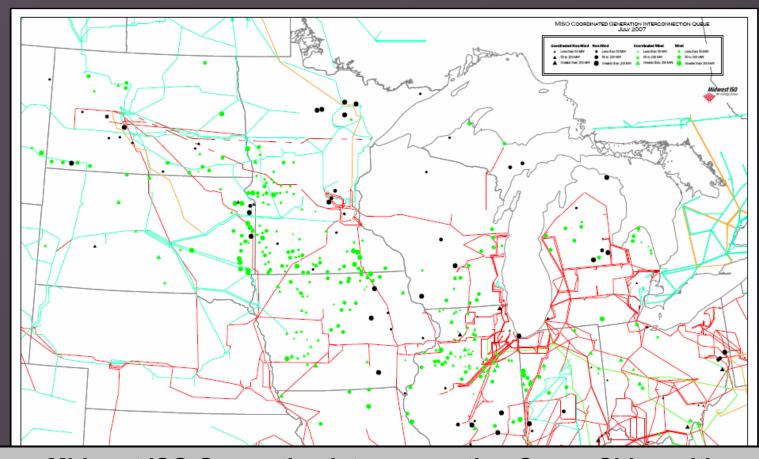
Existing: 16,818 MW

Under Construction: 3,626 (4th Quarter 2007)

Average Capacity Factor Nationwide: ~ 30% (2005)



•Transmission and Wind Don't Always Match



Midwest ISO Generation Interconnection Queue Siting with Transmission Grid Overlay



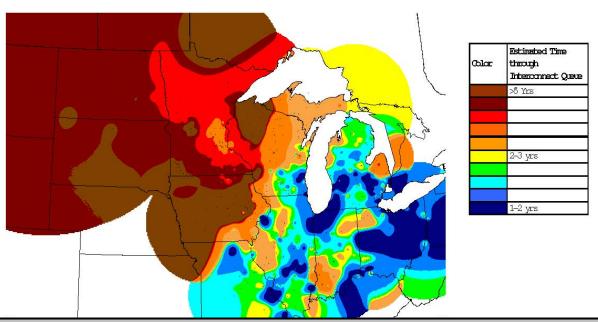
•MISO Interconnection Queue Backlog

- 71,372 MW of total generation in queue (291 requests), of which 55,537 MW is wind.
- Under current MISO processing methods, MISO would not be able to clear the queue until 2050.
- Total \$40 billion or more cost for transmission.
- Another consideration wind will not contribute significantly to MISO's electric reliability needs (per MISO).



•MISO Interconnection Queue Backlog

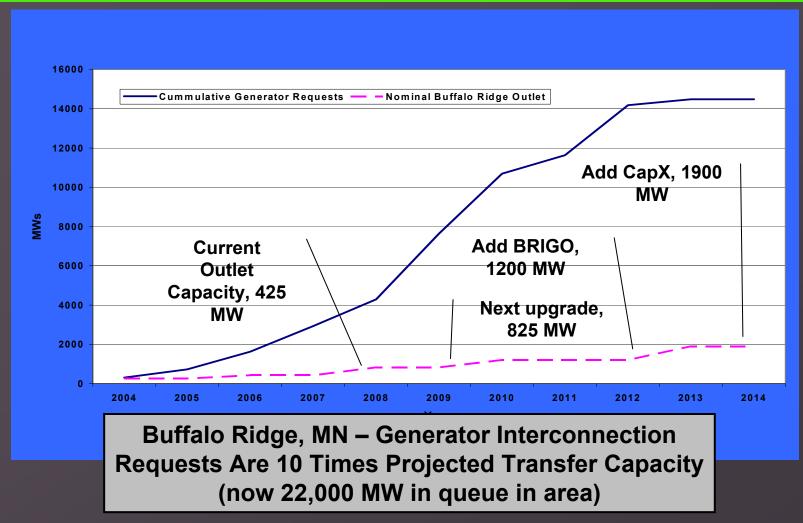




Current Queue Process in Excess of 5 Years in Upper Midwest (DRAFT INFORMATION)



Buffalo Ridge, MN Transmission Constraints





Pumped Storage Benchmark and New CAES (Compressed Air Energy Storage)





TVA's Raccoon Mountain PH Plant Generator Room (1660 MW – 22 Hr) WIREC08 "Official Side Event"

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EPRI

and

Robert B. Schainker

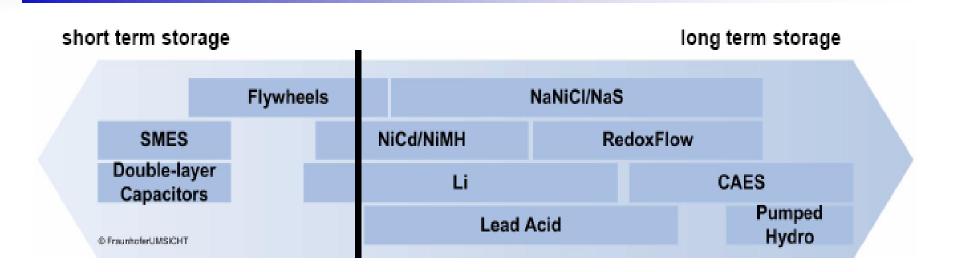
rschaink@epri.com

EPRI

March 4, 2008

Alabama Electric Cooperative's CAES Plant (110 MW-26 Hr)

Pumped Hydro is 99% of World's Electrical Storage



- 110,000 MWe of Pumped Storage
- 477 MWe of Compressed Air Energy Storage (CAES)
- 339 MWe of Battery Storage (NAS, LA, Redox, NiCad)

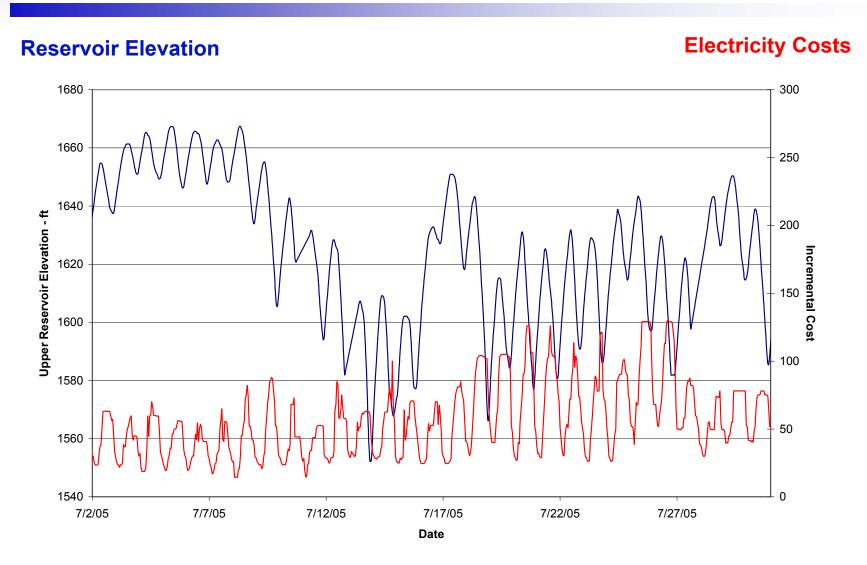
From Fraunhofer Institute, S. Wolf, State of World's energy storage technologies

Flexibility, providing 1660 MW to the System



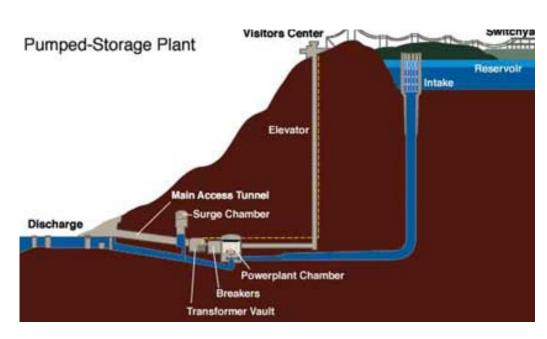
- Store off-peak power for use on peak, maximizes value of energy
- Reduce thermal cycling of fossil plants
- Offer ancillary services
 - Regulation
 - Voltage control
 - Spinning reserve (if pumping potential 3320 MW energy swing available)
 - Supplemental reserves of 1660 MW in less than 10 minutes
 - Black Start (must have a 300 MW load)

TVA Raccoon Mountain July 2005



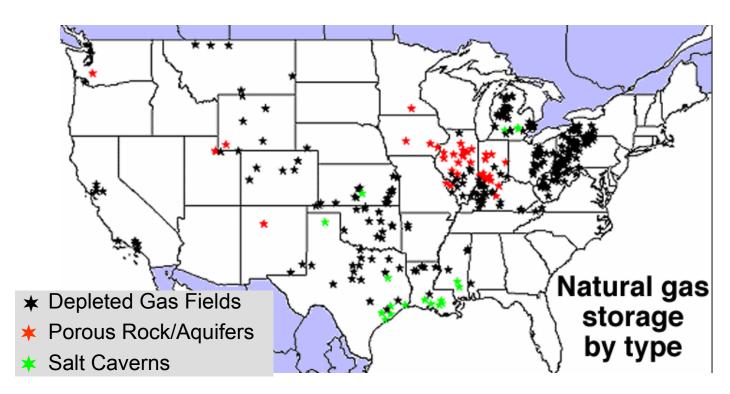
Need for New Development of Pumped Storage?

- Pumped storage in U.S. is ~ 2% of generation compared to 8% in Europe.
- In 1992 FERC license applications for ~18 GW (42 plants, 31 in the west) only one was built...Rocky Mountain 95'
- Conditions at the time...investors were private, applications limited to peaking, cheap natural gas high environmental resistance.
- Different conditions today
 - Natural gas price volatility
 - Nearly all low carbon emitting options are non-dispatchable.
 - Increased value of storage

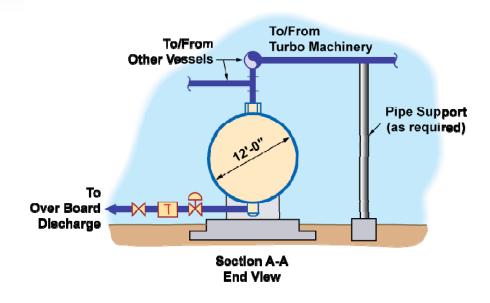


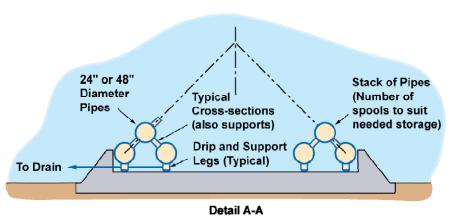
Underground Natural Gas Storage Facilities in the Lower 48 States Are Shown Below

- Assess and Demonstrate Porous Rock/Aquifer Storage
- Plant Size: Above 300 MW
- Advanced Design and Performance Assessment
- Proceed to Demo Plant Based On Results from Phased Approach



Above Ground CAES Provides Smaller Scale Options



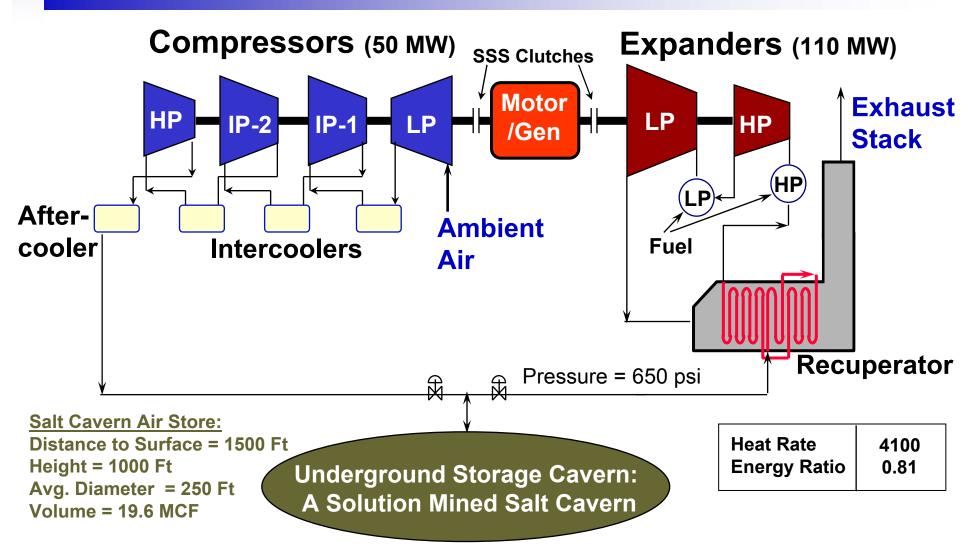


Cross Section of Power Piping Storage

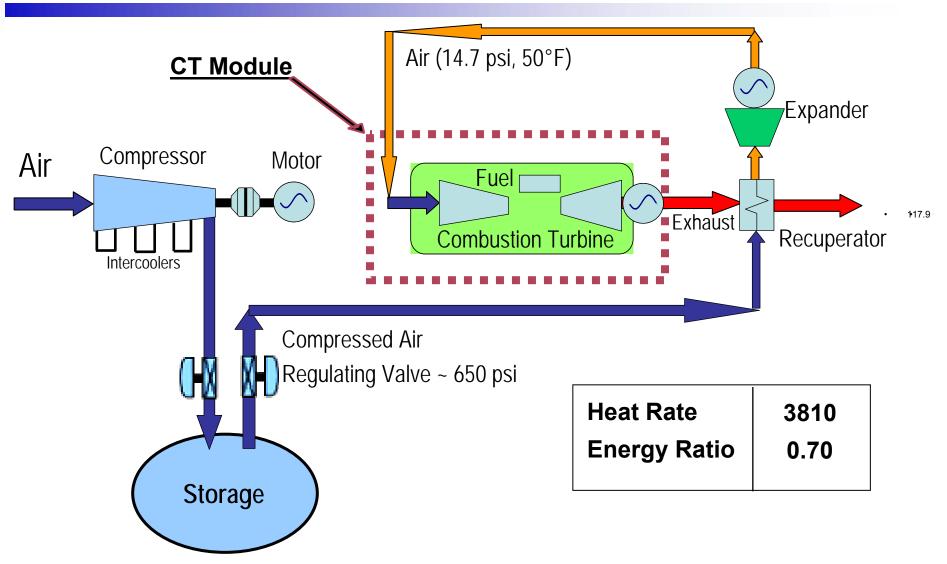
Above Ground CAES

- Assess Economic
 Feasibility of Pipe and/or
 Vessel Based Above
 Ground Air Storage
- Plant Size: 10MW To 20MW With 2 To 3 Hours Of Storage
- Design & Performance Assessment
- Proceed To Demo Plant
 Based On Results from
 Phased Approach

Alabama CAES Plant: Schematic, "Old" Design Approach ~ 750/kW

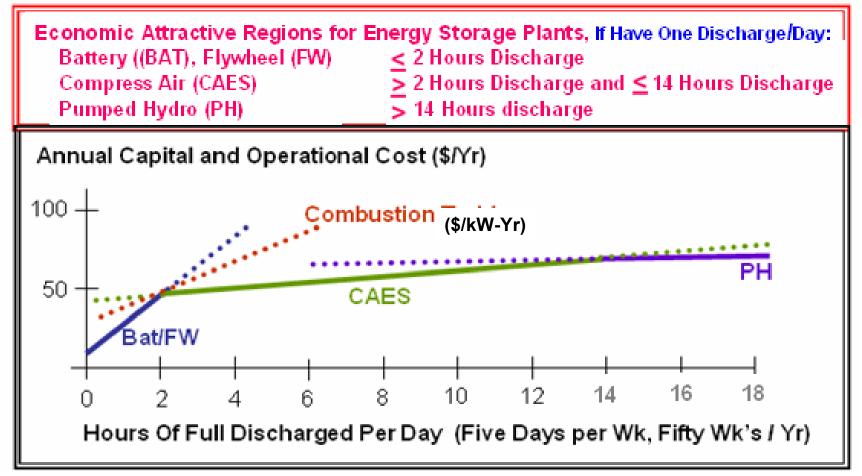


Advanced CAES Plant: Schematic, 2nd Generation "Chiller Option" ~ \$530/kW



Energy Storage Plants Fall Into Three Economically Attractive Regions

Pick the Storage Option That Has the Lowest Cost for the Hours of Storage Needed For The Application Needed (e.g., Wind)



Conclusions and Summary



- Pumped Hydro and CAES have excellent operating characteristics, second to minute time response characteristics, which enable ramping, frequency regulation, and/or spinning reserve duty.
- Pumped Hydro (PH) plants are 500 1500MW scale, long lead time, difficult to site and cost in the range of \$1500/kw.
- Underground CAES plants at ~ 300 MW scale, easier to site, could be built in 3 years and cost in the range of \$500/kw.
- PH and CAES plants respond well to the growing need to mitigate problems with regulation, intermediate generation, and moving off-peak wind generation to on-peak use.
- What is the next move for these technologies?

WIREC' March 4, 2008



SHAPING the HYDROGEN ECONOMY

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Strategic Value

- Remedy poor U.S. fuel diversity
- 1/3 of carbon emissions are from the transportation sector
- Shift toward a more domestic resource base
- Reduce international security maintenance—large budget and diplomatic costs
- Grow new domestic primary and supplier industries
- U.S oil import bill over \$3.3 T in next ten years
- Fuel and feedstock concentrated in vulnerable areas
- Fuel demand growing, price climbing



Environmental Quality

- H2 may promise dramatic lowering of combustion emissions at end use
- Must design for best achievable carbon footprint
- Evolving industry needs to capture full efficiency gains throughout fuel cycle
- Wider benefits internalized through investment and market decisions
- Stakes are high

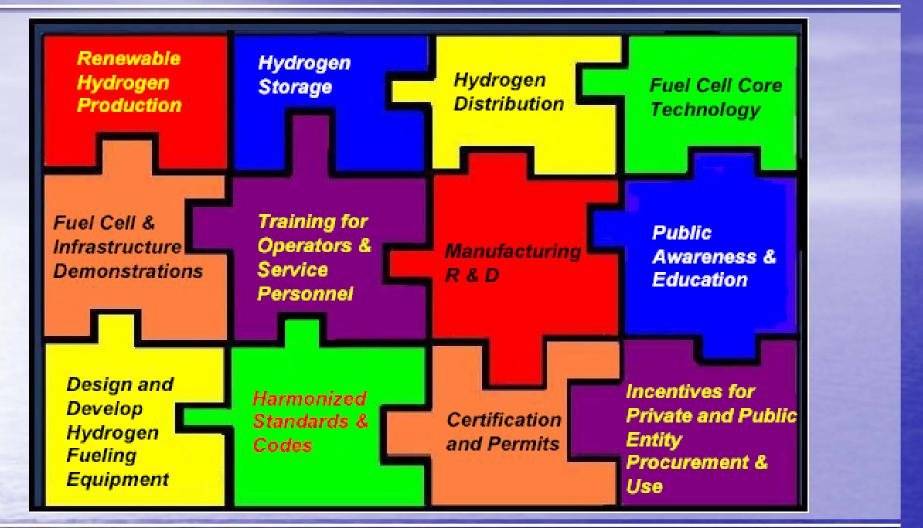


Searching for Alternatives

- 30% demand growth by 2030, 50% by 2050?
- Flat oil production?
- Higher oil prices bring alternatives closer
- Begin to replace hydrocarbons
- H2 made from multiple sources, U.S. wide
- Transforms both supply and demand
- A family of advanced technologies, deployed in concert to realize benefits



The Hydrogen Economy All the pieces need to fit!





- 11 Mt of H2 made in U.S. today, 45 Mt worldwide gasolines, fertilizers
- > 50% of U.S. LDV fleet by 2050 needs ~50 Mt
- ~228 M LDVs in 2007, ~380 M by 2050
- Eliminates 2/3 of petroleum imports (~10 Mb/d; 35 Bgal of biofuels is ~2.3 Mb/d) up to 300 Mt carbon equivalent (60% of LDV)
- Transition— auxiliary and backup power, microcells for electronics, forklift trucks, bus and delivery fleets
- Markets building and evolving—expect the services, freely purchase them
- Must compete with more conventional systems



Varied Sources of H2

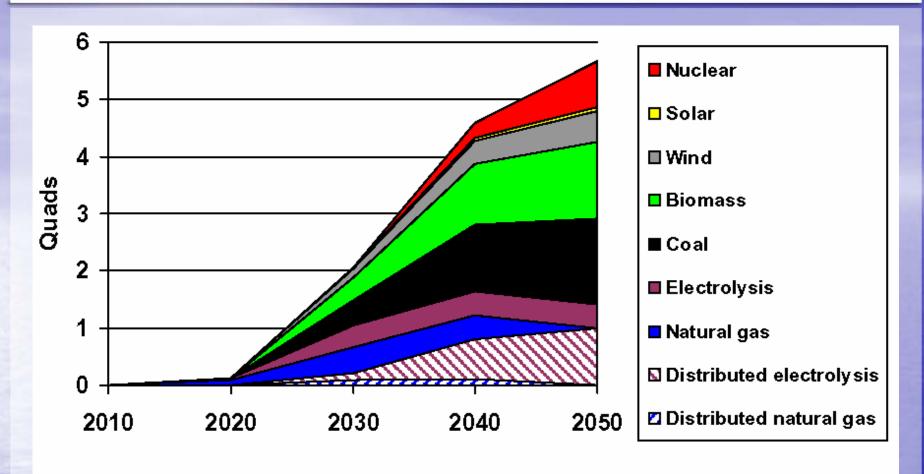
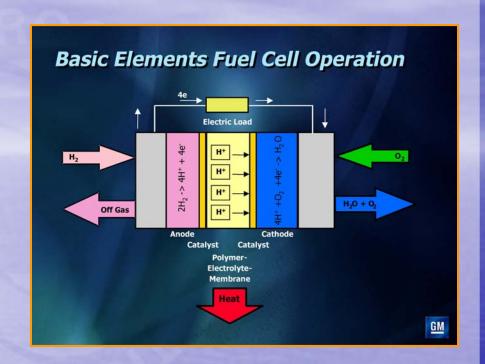


FIGURE 3.8 Resource Fuels Used to Produce H₂ in GYOW: United States



Fuel Cells: The Silicon Chip of the Hydrogen Age

- Developed for space exploration
- Electrochemically converts hydrogen to electricity:
- H₂ + ½O₂ → H₂O + electricity + heat
- Only water vapor and electricity produced
- Used for portable applications, power generation and vehicles
- And don't forget about hydrogen engines





Many Fuel Cell Applications



Stationary 200 kW PAFC



Transit bus 120 kW PEM



Space 12 kW Alkaline



Auto 80 kW PEM



Automotive APU 5 kW PEM



Submarine 300 kW PEM



Back up Power 5 kW PEM



What's Happening Today?

THE HYDROGEN JOURNAL

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Fueling Infrastructure

he knodit for kin vitin adless adless

- 51 Fueling Stations Open in N. America
- 28 more planned in next 12 months (5/07)

Automobile Announcements

- 2007 100 Chevrolet Equinox SUV FCVs
- ▶ 2007 BMW --100 dual-fuel Hydrogen 7 ICEVs
- Daimler and Chrysler have more than 100 FCVs in operation
- Honda FCV Sedan for lease/purchase in 2008

Hydrogen Products Available Today

- Portable cameras, professional video, surveillance
- 1-30 kW fuel cell systems for back-up & remote power (including cell phone towers)
- Hydrogen Generators
- Hydrogen Injection Technology



altered including the complete and the



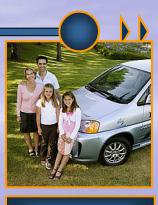
When Will The Transition Be?











TODAY - 2010

- RD&D
- Portable and stationary, backup power
- Materials handling
- Battery replacement

- H ICE-Hybrid vehicles in fleets—buses
- Model safety regulations
- Early FC vehicles sold and leased

2010

- More Fleets
- New FCVs, distributed generation
- Merchant H2
- H2
 "Clustering"
 —power
 parks, hubs

2015

- DOE RD&D market milestones
- Will large-scale production begin?

2020

- Widely marketed light duty vehicles
- Emissions,
 Café gains
- Oil imports drop



DOE's Hydrogen Program

Critical Path Technology Barriers:

- Hydrogen Storage (>300-mile range)
- Hydrogen Cost (\$2.00 3.00 per gge)
- Fuel Cell Cost (\$30 per kW), \$22 per hp

Economic/Institutional Barriers:

- Codes and Standards (Safety, and Global Competitiveness)
- Hydrogen Delivery (Investment for new Distribution Infrastructure)
- Education





Posture Plan identifies major milestones related to each barrier in an integrated department schedule so that progress can be tracked.

Energy Policy Act of 2005 – H2 Legislative Goals

- Government needs to be a more reliable and durable partner with industry
- Larger public investments needed to ease the risk of developing transformational technologies
- Broader authority, permanent program authorization, and more resources to build on the President's Hydrogen Fuel Initiative
- Enhance R&D in critical areas
- Accelerate progress reshape programs to create more quality technical solutions more quickly
- Help drive market transition by early USG adoption, tax incentives



> 802. Purposes

- enable and promote comprehensive development, demonstration and commercialization with industry
- make critical public investments that build links to industry and the research community
- build a mature H2 economy that creates fuel diversity
- sharply decrease US dependency on foreign oil
- create, strengthen and protect a sustainable energy economy

How Do We Redesign Government's Toolkit?

- RD&D, Learning Demonstrations, recycle & revise R&D concepts
- Make systems that will roll out of the hanger and fly
- Buy them early because you're smart, determined and brave (Title VII—extend to DOD?)
- Tax credits, loan guarantees, accelerated depreciation, alternative minimum tax reform, grants, loans, interest buy downs, stock warrants, JIPs, feedin tariffs
- Needs comprehensive approach: w/tax/incentive RD&D—H.R 805, S. 2129; Senate Finance, Energy, Agriculture Committees; House Ways and Means; H Prize, FAA reauth.; robust RD&D funding, national RPS



The Classic "S" Curve

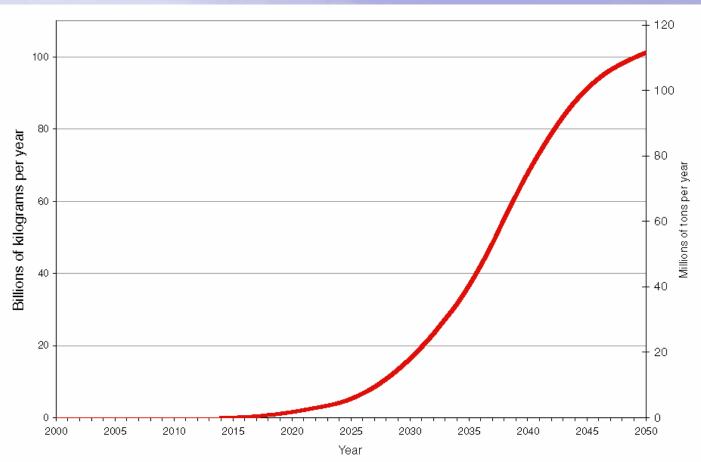
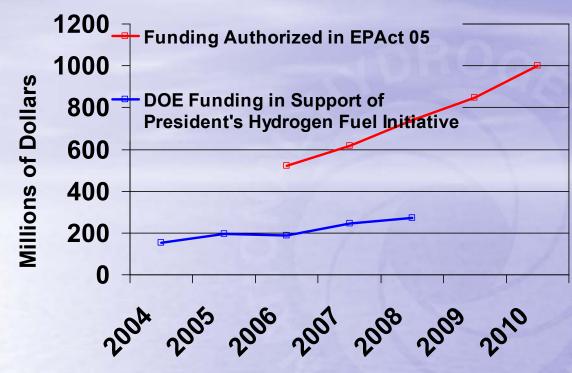


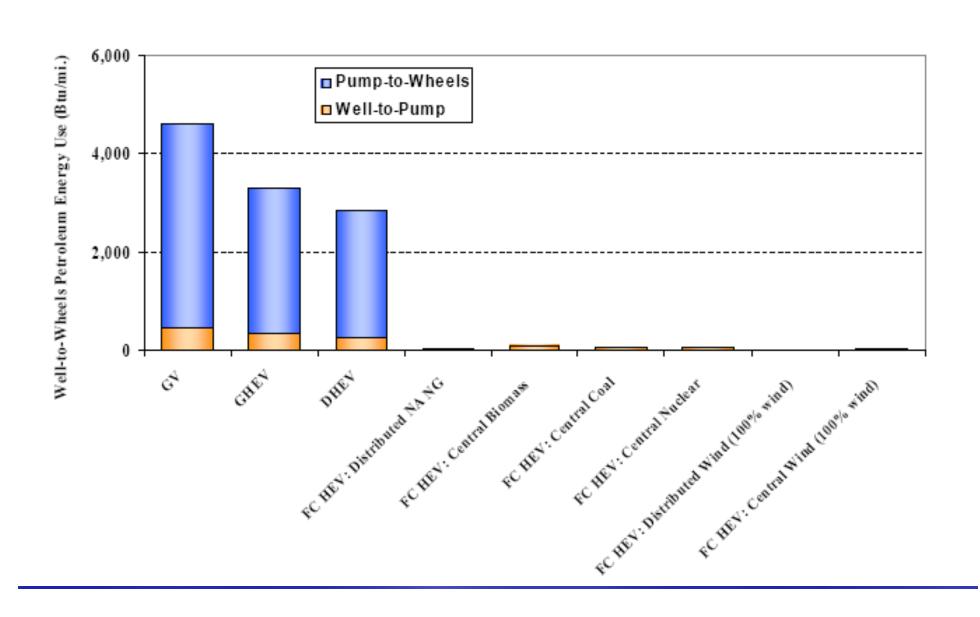
FIGURE 6-3 Light-duty vehicular use of hydrogen, 2000–2050, based on the optimistic vision of the committee.



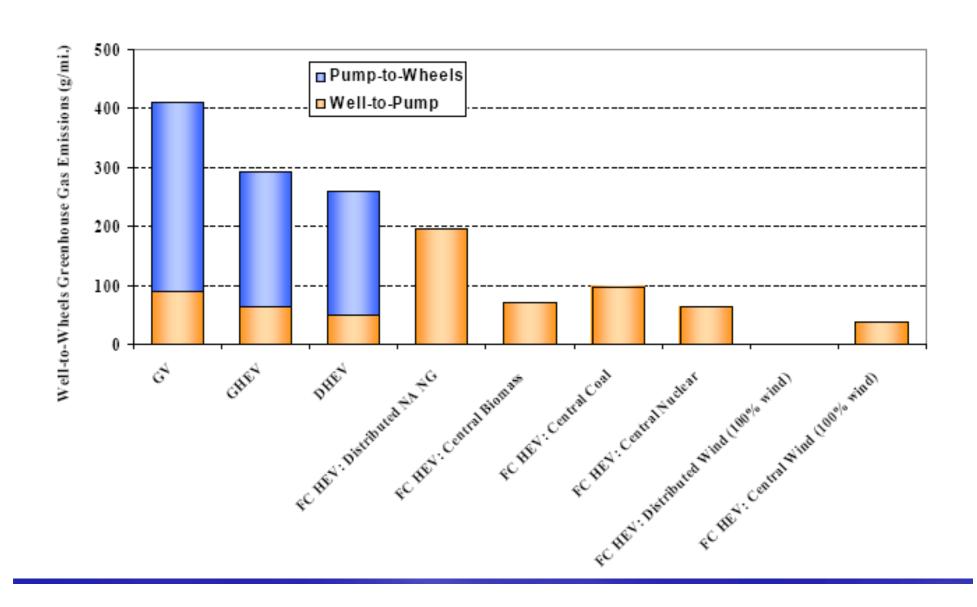
- •2007-8 are requested \$, includes EERE and Science
- •DOE values for 2004-6 are appropriated \$

- Permanent Authorization
- •Build Program, Industry Capability
- More Partnerships and Learning Demonstrations
- Accelerate RD&D, Commercialization
 - •EPAct 05 data includes authorizations from Titles VII and VIII, covering EERE and Science
 - •EPAct 05 authorized \$3.73 B,
 - •Equivalent Hydrogen Fuel Initiative ~ \$950 M

Well-to-Wheels Results: Petroleum Energy Use (Mid Term)



Well-to-Wheels Results: Greenhouse Gas Emissions (Mid Term)





H2 Driven By Carbon Prices

- Prospects for Hydrogen and Fuel Cells (OECD, International Energy Agency, 2005): many more H2 FCVs as carbon prices move from \$10-\$50/ton
- World Energy Technology Outlook-2050: H2 (European Community, 2006): more sensitive price response
- Senate energy tax pkg: \$20/ton (inflated) tax credit for industry capture and storage
- Bingaman/Specter climate bill (+ others): \$7-12/ton, rising cap



A Formidable Undertaking

- H2 and F/C cars making a bulletproof ultratech device for noble savages
- Unparalleled in U.S. history?
- Apollo and Manhattan had a single customer
 —enabling narrow, non-commercial
 technologies to flourish outside a market
- A different measure of science and technology for mass benefit — key symbolic value
- Brave and patient private energy investment
 more R&D \$ spent on Rogaine and Viagra?

Just Remember This...

- Large strategic value
- Helps solve big import and climate problems — stakes are high
- Much work to be done
- Premium public investment fund EPAct 05
- As Dan Quayle once remarked: "The future will be better tomorrow."

Who is the National Hydrogen Association?







































































NHA Website

[www.HydrogenAssociation.org]

- •2 million + visitors since 2001
- •New Job Board (3,000 views/mo)
- •Powerpoint modules for fleet operators (5,000 downloads/mo)
- •Online searchable Fueling Station Database (1,500 views/mo)
- Online, searchable Product Catalog (new!)
- More



Polymer/Metal Pipelines and Pipes for Transmitting, Distributing and Storing Hydrogen Gas

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Simon L. Marshall, and

Michael T. Naney

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Overview

- The growing need for fully functional, flexible, reliable, and affordable pipelines for hydrogen service
- Hydrogen embrittlement of carbon-steel pipes
- Polymer/metal pipes for (long-distance) transmission and distribution of hydrogen
- Simple technologies for "managing" escape of hydrogen from connections along polymer/metal pipelines
- Conclusions

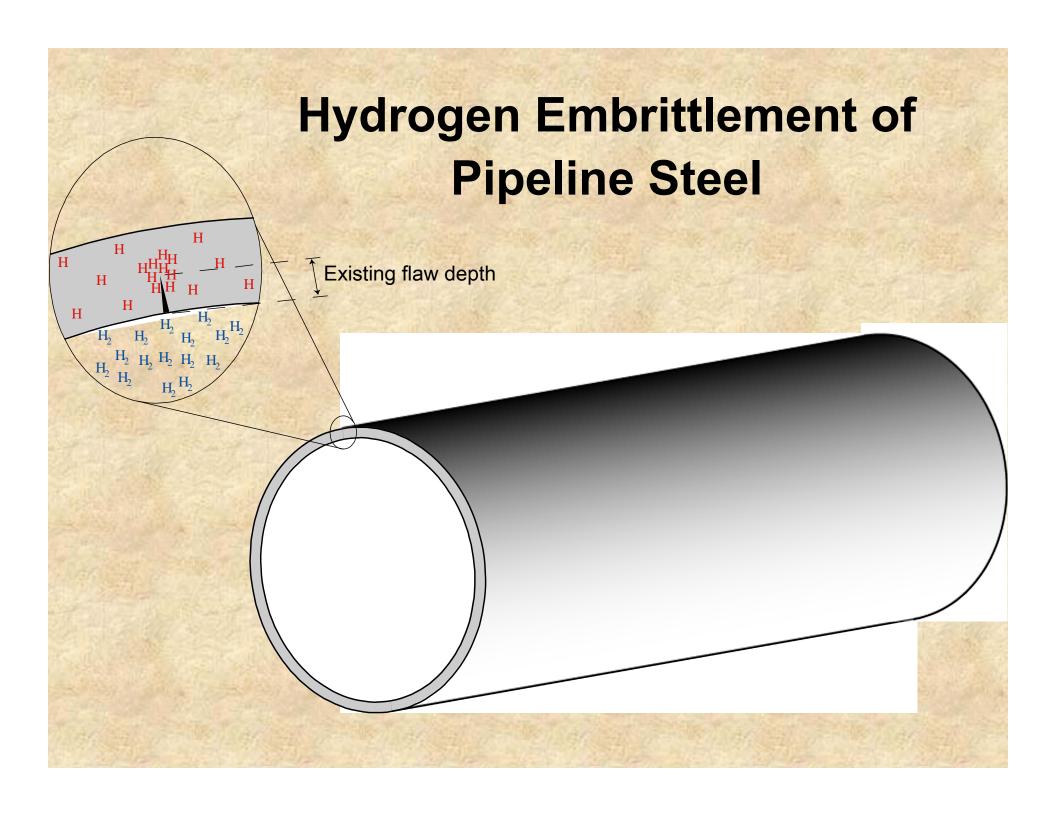




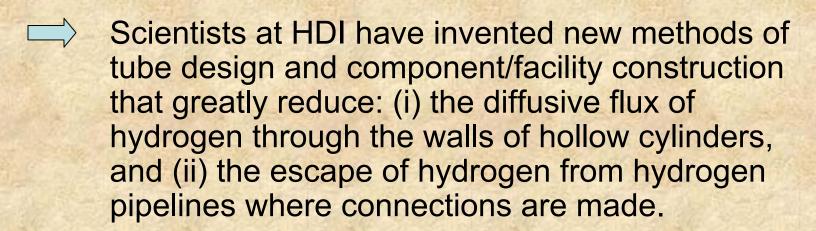
Concentrated Solar Power (CSP) Thermal, Photovoltaic

Hydrogen Embrittlement of Pipeline Steel

- Hydrogen embrittlement is typically manifested by surface cracking, crack propagation, decreases in tensile strength, loss of pipeline ductility, and reduced burst-pressure rating.
- Hydrogen embrittlement can lead to premature failure of one or more segments of a pipeline, resulting in leakage of gas—or in extreme circumstances, bursting of a pipe.

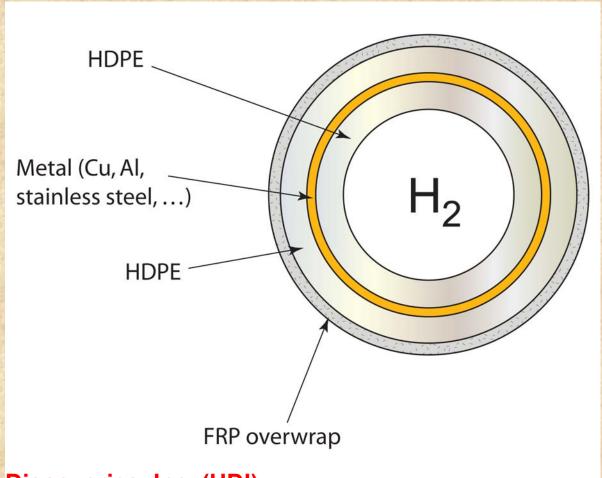


HDI Polymer/Metal Tube Technologies

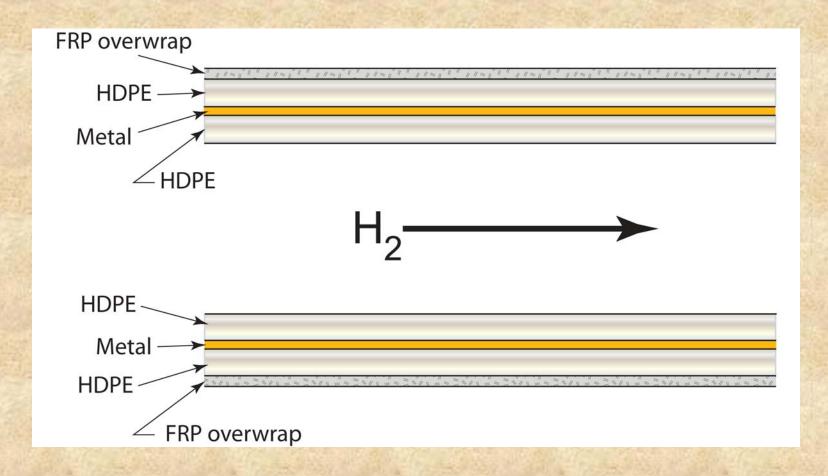


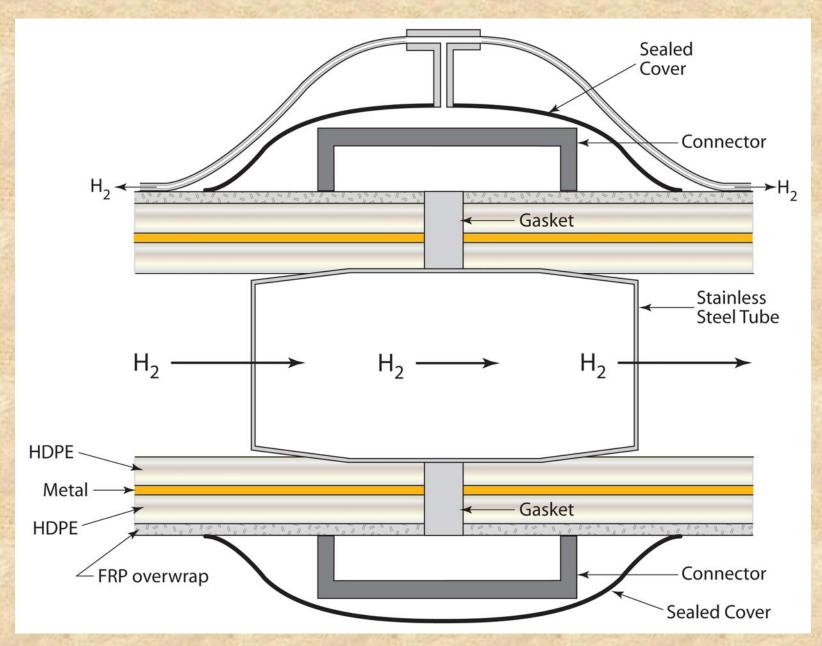
The techniques involve use of one or more layers of homogeneous or laminated polymeric material and a thin metal interlayer to create multiple equilibrium and kinetic barriers to hydrogen diffusion.

HDI Polymer/Metal Pipe Technology: Transverse Cross-Section



HDI Polymer/Metal Pipe Technology: Longitudinal Cross-Section





Hydrogen Discoveries, Inc. (HDI)

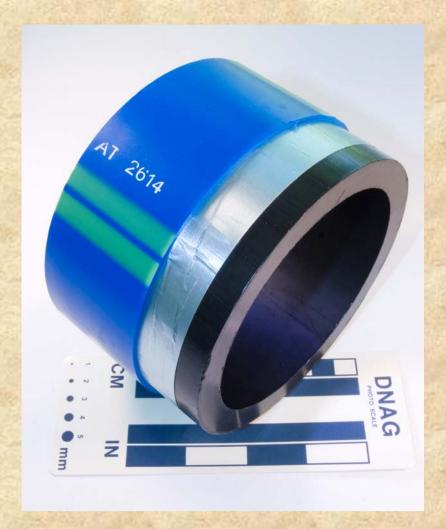
Conclusions

- 1. A thin, continuous metal (Cu, Al, or stainless steel) interlayer is extremely effective in blocking hydrogen permeation through the walls of polymer/metal pipes. Therefore, it is not necessary to develop a new polymeric material to achieve that containment performance.
- 2. HDI's fully scalable, polymer/metal pipe technologies use:
 - <u>proven</u> materials of construction (HDPE, FRP, and metal films), and
 - <u>proven</u> manufacturing techniques for creating multi-layer pipes

Conclusions (Cont'd)

- 3. Existing connecting technologies can be used to link multi-layered polymer/metal pipes of any diameter, wall thickness, and length.
- 4. HDI's simple hydrogen-capture technologies can be used to "manage" escape of hydrogen from places where multi-layered polymer/metal pipes are connected.
- 5. HDI's polymer/metal pipe technologies have the potential to meet <u>all</u> of the Department of Energy (DOE) technical and cost targets for high-capacity (pipeline) hydrogen delivery.

Seeing is believing!



A close-up photograph of a 3" long, 4" I.D. pipe specimen consisting of two layers of HDPE with a thin aluminum interlayer.





Anhydrous Ammonia (NH₃) for Transmission and Storage of Renewable Energy: Fertilizer and Fuel

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Facts About Ammonia (NH₃)

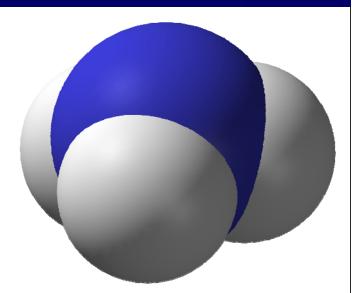


One of the most widely used chemicals worldwide

- > 100 million tons/year
- 80% used as fertilizer
- Refrigeration and cleaning
- Purification of water supplies
- Manufacture of plastics, dyes...

Easily stored as a liquid

- Compressed (~10 atm at 25°C)
- Refrigerated (-33°C at 1 atm)
- Strong odor, easy to detect leaks







Ammonia as a Fuel



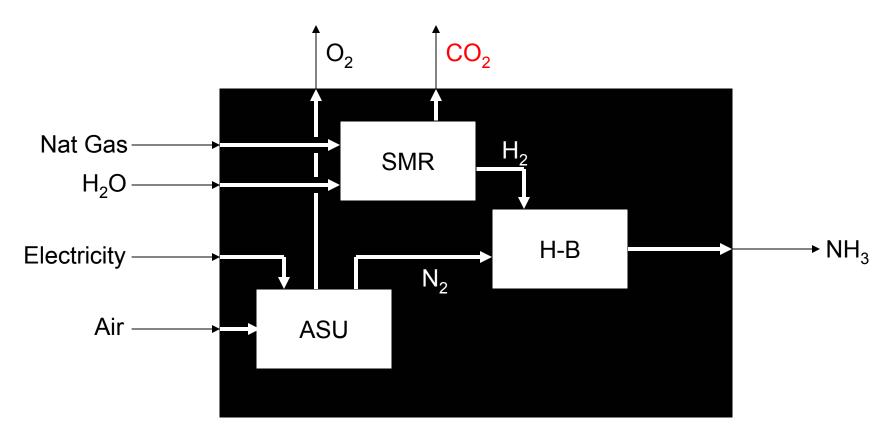
$2 \text{ NH}_3 \rightarrow 3 \text{ H}_2 + \text{ N}_2 \qquad \Delta \text{H}^\circ = 46 \text{ kJ/mol}$

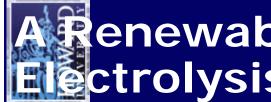
- Very mild enthalpy of reforming, if H₂ is required
- NH₃ is typically stored and transported as a liquid
 - Power density is comparable to other liquid fuels
 - Vaporizes when throttled (no flash line required)
- Classified as non-flammable, non-explosive
- Suitable fuel for internal combustion engine
 - Spark ignition
 - High-compression diesel
- Suitable fuel for fuel cells
 - Cracked ammonia for PEMFC, AFC, PAFC
 - Direct ammonia for SOFC, PCFC, MCFC, MSAFC





$$3 \text{ CH}_4 + 6 \text{ H}_2\text{O} + 4 \text{ N}_2 \rightarrow 3 \text{ CO}_2 + 8 \text{ NH}_3$$



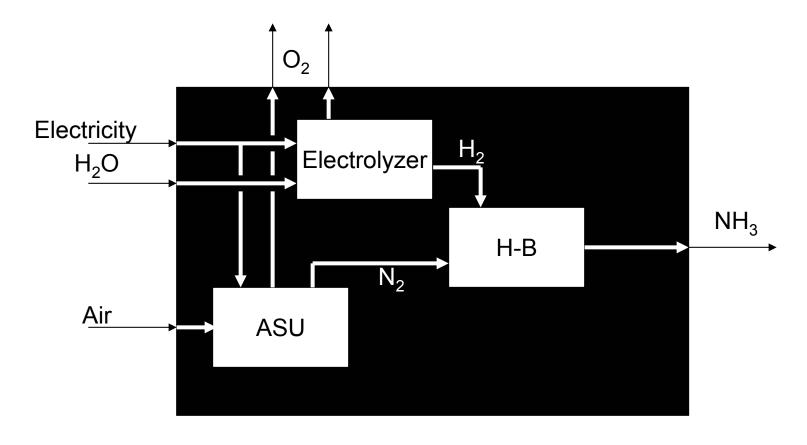


enewable Alternative: ectrolysis + Haber-Bosch



$$3 H_2O \rightarrow 3 H_2 + 3/2 O_2$$

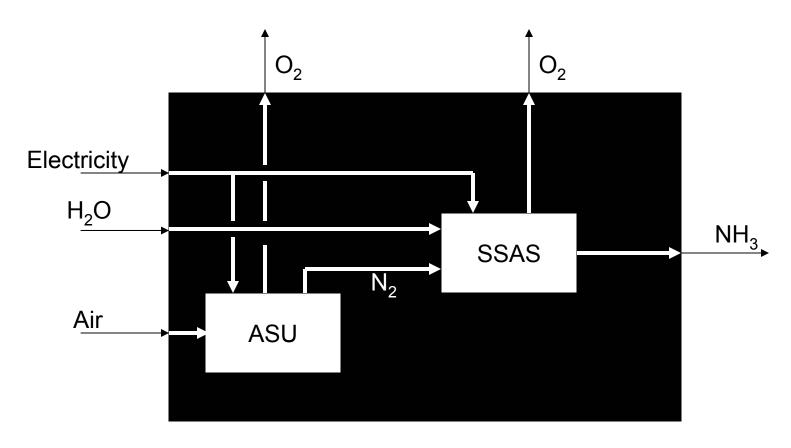
 $3 H_2 + N_2 \rightarrow 2 NH_3$



Alternative to Haber-Bosch: Solid State Ammonia Synthesis



$$6 H_2O + 2 N_2 \rightarrow 3 O_2 + 4 NH_3$$





NH₃ Transport: Pipelines



- Pipelines provide much of the NH₃ used in the Midwest
 - Local production: 47%
 - Pipeline: 33%
 - •River barge: 14%
 - Rail shipment: 6%
- Service is unique
 - Many local markets
 - High seasonal demand
- Pipeline construction: mild carbon steel

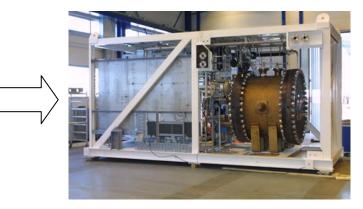




Wind-to-Ammonia Concept





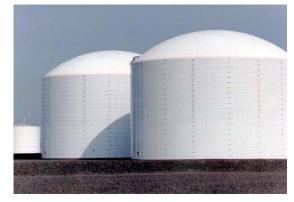












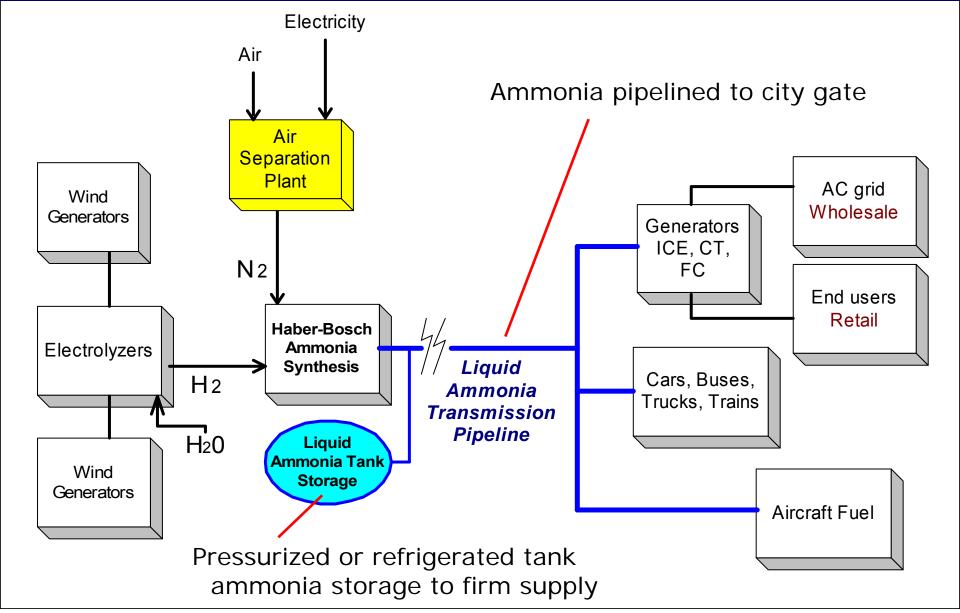


Only requirements for renewable NH₃: Air, Water, Electricity.



A Vision for Renewable Ammonia





'07 Senate Farm Bill

Sec. 9019 "Renewable Nitrogen Fertilizer"

- Research initiative
- "... identify key tech and econ barriers to producing commercial-scale quantities of nitrogen fertilizer from renewable energy sources."



Questions/Discussion



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Summary

- "Transmission" must include alternatives to electricity
 - Gaseous hydrogen, GH2
 - Liquid anhydrous ammonia, NH₃
 - Others
- "Run the World on Renewables" requires:
 - Annual-scale firming storage
 - Synergy among renewables
- Think energy systems

OSE # 92 Roundtable, Q+A Your card, please

Speakers

Bill Leighty, The Leighty Foundation
John Moore, Environmental Law and Policy Center
Tom Key, EPRI
Jerome Hinkle, National Hydrogen Association
Jim Blencoe, Hydrogen Discoveries, Inc.
Jason Ganley, Howard University

Co-sponsors:

Union of Concerned Scientists

Electricity Storage Association

Ammonia Fuel Network

Iowa Renewable Energy Association

University of Minnesota – Morris

National Hydrogen Association

Environmental Law and Policy Center

Stanford Atmospheric / Energy Engineering program

Xcel Energy
NaturalHY Project
Hydrogen Discoveries, Inc
lowa Farmers Union
The Leighty Foundation